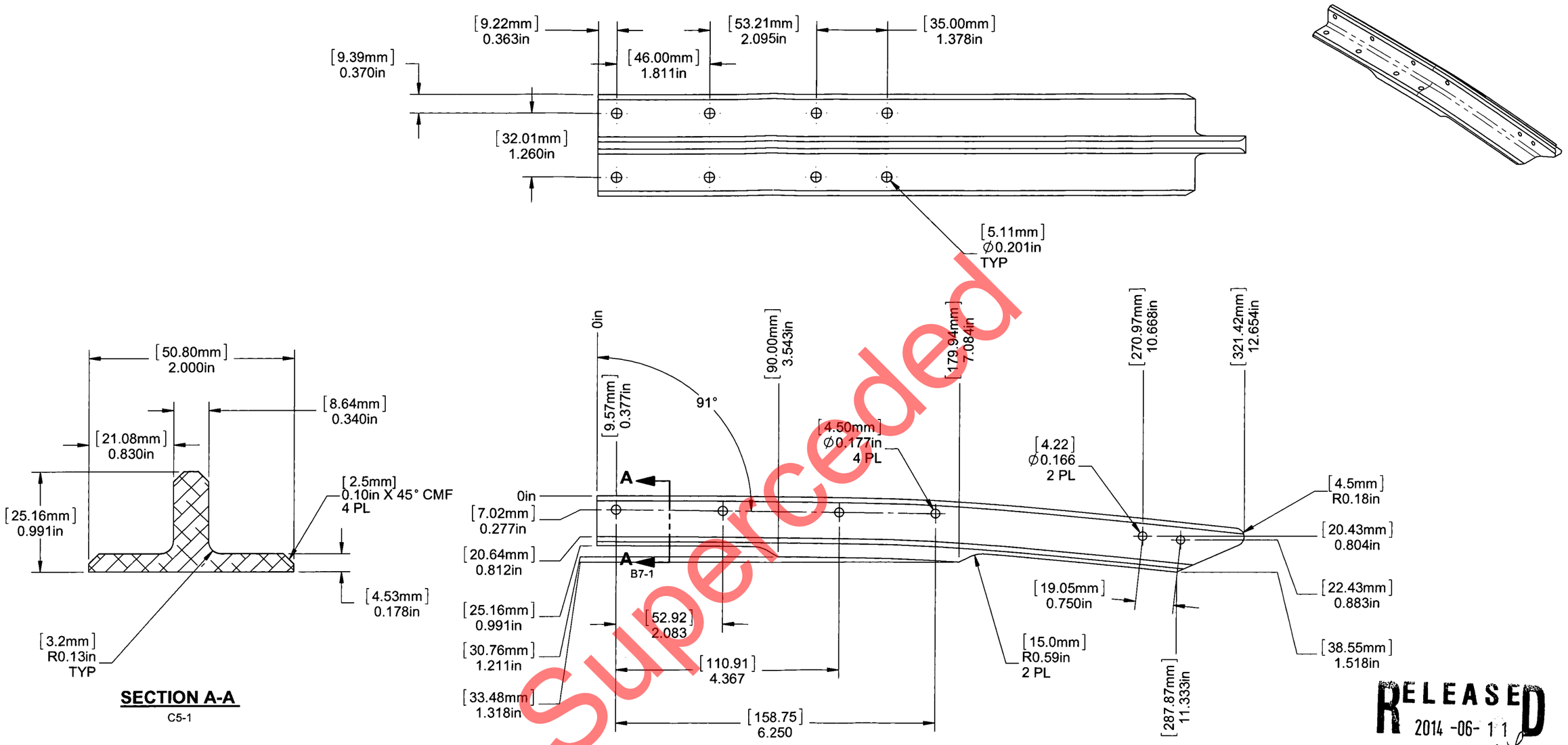

SECTION A-A
C5-1

D4974-1 UPPER RAIL

Superceded

RELEASED
2014 -06- 11

NOTES:
1) MATERIAL:7075-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR
PER AMS-QQ-A-225/9 (OR AMS 4122/4123/4186/4187) OR
PER AMS-QQ-A-200/11 (REF DART SPEC M7075T6B)
2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK,
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005.
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
△C 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4974-1", REVISION, BATCH NUMBER AND
DATE OF MANUFACTURE, USING AN X-TENSION STAMP, PER QSI 044 METHOD 6.2
7) WEIGHT: 0.89 lbs (0.41 kgs)
8) UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL FILE: D4974-1-c.IGES

REV.	DESCRIPTION	BY	DATE
C	REVISE NOTE 6) (ZN A8-1)	AK	14.06.05
B	ADDED HOLES TO D4974-1 (ZN D4-1)	AK	14.05.07
A	NEW ISSUE	DC	13.11.11

APPROVED

DESIGN	DC
DRAWN	RF
CHECKED	HS
MFG. APPR.	JFS
APPROVED	HS
DE APPR.	DS
DATE	14.06.05

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D4974 REV. C
SHEET 1 OF 1
TITLE UPPER RAIL
SCALE NTS

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